



**SCHRÖDER**



UNIVERSAL PAN FOLDER

**ASK**

# Top-quality standard equipment

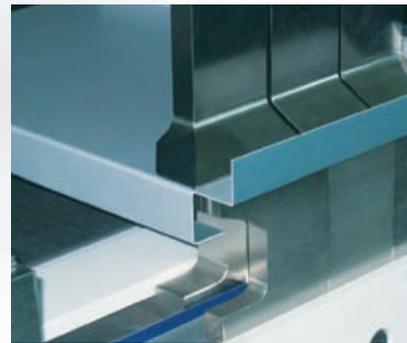
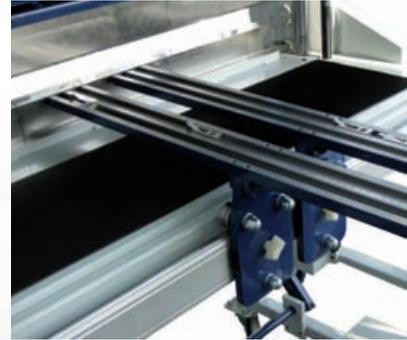
ASK and ASK II are our popular segment folding machines for craftsmen – proven thousands of times over in workshops and on construction sites.



ASK II



ASK



Variable stop bars enable precision (image above). Open new possibilities: segmented tools on all three beams (image below)

The segmented folding machine is a part of the standard equipment of every sheet metal processing workshop – in this case, a high-quality ASK/ASK II from Schröder is a purchase for life. Robust enough for tough everyday work, yet easy to use and flexible in terms of its applications.

It's the design details that make the ASK a valued everyday tool in craftsmen's workshops.

- The patented clamp on the clamping beam and the folding beam increase precision and clamping force. Open it with just a single action - this reduces re-equipping times to near-zero.
- The multi-stage drive of the clamping beam enables the use of tools of various heights. Segmented tools in the clamping beam, bottom beam, and folding beam provide an exciting new range of free space for bending complex pieces.
- The pipe-guided clamping beam provides increased precision during clamping.

TYP	ASK E 1000 x 1,5	ASK E 1500 x 1,5	ASK 1000 x 1,5	ASK 1500 x 1,5	ASK II 1000 x 2,0	ASK II 1500 x 1,75	ASK II 2000 x 1,0
Capacity in mm at 400 N/mm <sup>2</sup>	1.5	1.5	1.5	1.5	2.0	1.75	1.0
Working length mm	1,050	1,550	1,050	1,550	1,050	1,550	2,050
Stages	1	1	2	2	2	2	2
L x W x H mm	1,470 x 840 x 1,370	1,970 x 840 x 1,370	1,470 x 840 x 1,370	1,970 x 840 x 1,370	1,540 x 750 x 1,265	2,040 x 750 x 1,265	2,540 x 750 x 1,265
Weight kg	295	470	295	470	475	585	725



Optional: cutting head

Free hands thanks to the foot pedal

Patented eccentric fast clamping for the clamping and folding beams

Pipe-guided clamping beam

- Additional production steps including: sheets are cut exactly and quickly with the cutting head.
- Two horizontally sliding stop arms featuring a measuring gauge and two tipping gauges each to place the sheet metal in a stable and exact position.
- Pneumatic springs enable dynamic mass balancing.
- All guides and machine elements are free of wear and tear and do not require service.

We offer the ASK II to plumbers, roofers, tanners, and all other sheet metal specialists who frequently need to fold strong steel sheets precisely.

- High-performance folding made possible by the enhanced design and frame-guided clamping beam
- 2 stages adjustable via stop dogs with standard version



## Schröder Group

The Schröder Group consists of Hans Schröder Maschinenbau GmbH, which is located in Wessobrunn, Germany, and Schröder Fasti Technologie GmbH, which is located in Wermelskirchen, Germany.

Founded in 1949, Hans Schröder Maschinenbau GmbH unifies traditional and modern approaches in machine building: Successfully managed as a quality and customer-oriented, family-owned company, Hans Schröder Maschinenbau is specialized in the development of modern machine concepts for bending and cutting sheet metal.

The successful integration of the Fasti Company in 2006 and its worldwide presence make the Schröder Group one of today's leading providers of machines for bending, cutting, beading, flanging, and circular bending all types of sheet metal. The company's precision machines range from proven solutions for craftsmen to innovative, high-performance machines for automatic industrial production processes. Overall, the Schröder Group currently employs more than 240 people at various locations at home and abroad.

All information provided as a guide only  
and subject to change at all times.  
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