

QX4™ Manual Turret Tool System

for use with the PEMSERTER® Series 4® and Series LT/4™ presses

The PEMSERTER® QX4™ Turret Tool System provides an efficient method to quickly change between four different anvil tools. The one-handed operation of this tool allows an operator to install four different types and/or sizes of fasteners with one set-up. The QX4 Turret Tool System can be easily installed on all new and existing PEMSERTER® Series 4® and Series LT/4™ presses.



Features and Benefits

- ▶ **Lower installed cost.** Four different fasteners installed with one machine set-up.
- ▶ **Increased productivity.** Set-up time reduced. Turret is easily rotated by hand and positively locks in place.
- ▶ **Reduced WIP inventory.** No need to stage product for additional hardware requirements.
- ▶ **Reduced capital equipment cost.** No need for multiple machines in a work cell production.
- ▶ **Uses existing tools.** 4 positions accept standard PEMSERTER 3" anvils.
- ▶ **Reduced risk of missing a fastener or damaging work-piece.** Each position is color-coded with matching color coded parts trays.

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Turret easily rotated by hand.



Star turret design for fastener-type installations that are more difficult to access.

- All installs done with standard 3" flat punch.
- Works with press safety systems. Just set-up for one of the fasteners and the installation stroke will do the rest.
- Set installation force to the highest force needed of the four installations for most applications. Consult factory for applications that require vastly different installation forces.



Round turret installed on an LT/4 press.



Turret easily removed and reinstalled with no realignment needed.

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